

# Dunlap Woodcrafts

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We produce these stocks from kiln-dried American black walnut. We primarily produce rifle stocks for three models: 1892, 1896 & 1898. In the last models, we provide the same stock for both models, we just undersize the carving of the action bolt inlet. While we do not offer carbine replacement stocks, some of the carbine models can be obtained from the models that we do offer. We have done this by omitting the carving of the lighting inlets inside of the barrel channel and by not carving the swivel inlet.

Our replacement stocks are being produced from master patterns copied directly from top quality original guns of each type. All metal parts fits are planned to within .005 of the original parts size (normally will be cut undersize if off at all). Only the inter portions of the butt-plate and the square portion of the breech, where the round cutter cannot cut a square corner, need to be fit on all of the stocks. Most parts' fits are press-in fit with original parts. All external wood surfaces are planned to be .020 oversize to allow for finish sanding. Experienced gunsmiths have final-assembled several of the models listed below with all original parts in less than 12 hours.

We provide our replacement stocks at the 90% level of carving. This means that the buyer of our stocks must do the following:

- Remove a bit of excess wood protruding from leftover block that held the stock while being carved. This removal allows the butt-plate to fit properly into its own inlet
- Drill lock screw holes & tang screw
- Carve the inlets for the band keepers
- Fit nose cap. We do not offer inlet on the nose cap due to the high risk of breaking the end of the forearm
- Some stocks are provided without the tang inlet due to variations on the size of the tang itself.
- If glass bedding is desired, buyer must perform this task.
- Remove carving support block located forward of the action



The cost of these stocks is \$325.00 each for one or two, \$275.00 if ordering three or more, mix or matched. Shipping for one is approximately \$22.00. Please let me know if you have questions. We appreciate the opportunity of helping you.





